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WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER 2499 - CPR - 0217001-00-02 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER:

DÜRMEIER GMBH

ANLAGENBAU UND VERFAHRENSTECHNIK

HERRENWIESEN 8

D - 71665 VAIHINGEN AN DER ENZ

PRODUCTION SITE(S):

AS NAMED ABOVE

TECHNICAL SPECIFICATION:

EN 1090-2:2011-10

DIBT- ACCEPTANCE LETTER Z-30.3-6

EXECUTION CLASS:

STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN

ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES):

111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE

BASIS MATERIALS:

S235, S275, S355 IN ACCORDANCE WITH EN 10025-2

1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088

S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING

COORDINATOR:

THORSTEN DÜRMEIER

BORN -WELDING ENGINEER/EWE (DVS/EWF)

REPRESENTATIVES:

MANUEL KÖNIG BORN -

WELDING SPECIALIST/EWS (DVS/EWF)

START OF VALIDITY:

20.02.2018

NEXT INSPECTION:

19.02.2020 (ON-SITE INSPECTION)

CERTIFICATE REG. NO .:

SCH 0217001-00-02

COMMENTS:

WITHIN GERMANY THE "BAUREGELLISTE" AND THE ACCORDING "ANPASSUNGSRICHTLINIE STAHLBAU" MUST BE COMPLIED WITH.

FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z-

30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE

COMPLIED WITH.

Bonn, 06.06.2018

ol.-Ing. René Lövenich Head of Certification Body